



Current Status of Agricultural Mechanization and Biosystems Engineering Research and their future in Korea

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B i o s y s t e m s E n g i n e e r i n g

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Acknowledgements

- Sang Hun Kim, President of KSAM
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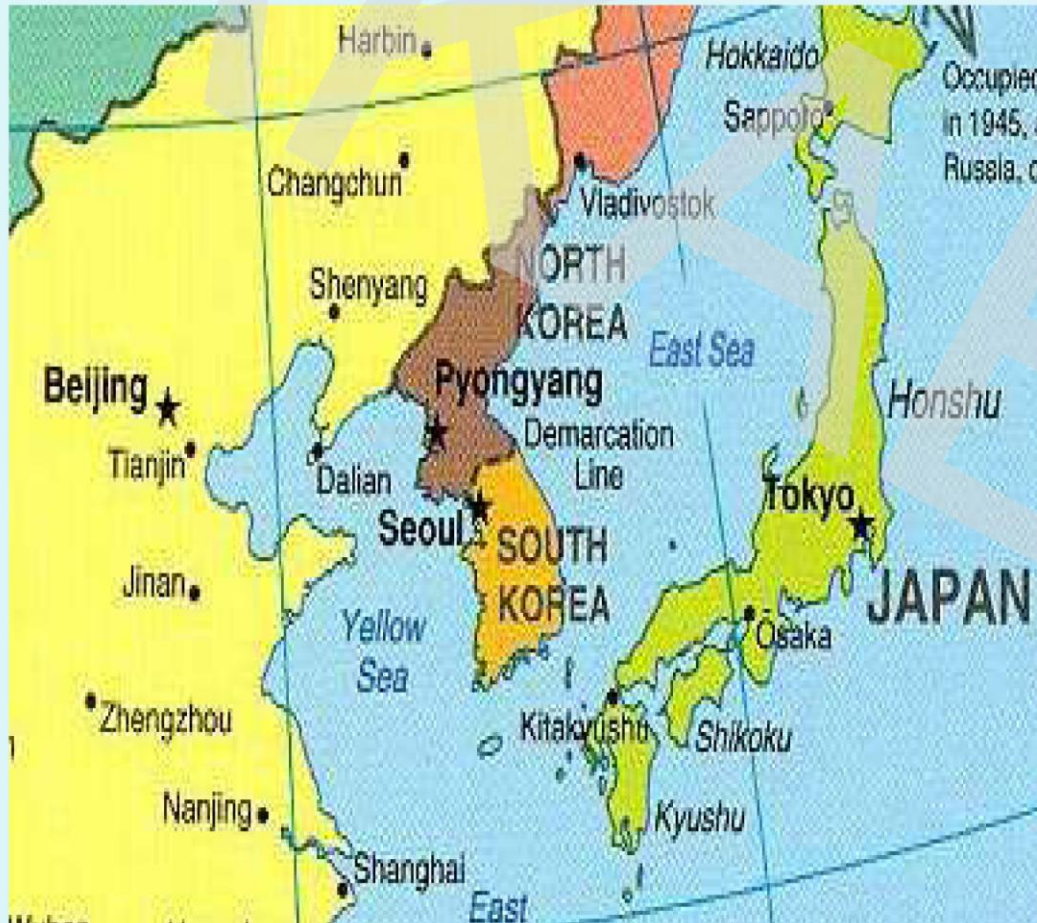
Background

- Korean agricultural mechanization has contributed to a tremendous increase in agricultural productivity.
- Agricultural productivity should be maintained or increased to meet the food demands of over 9 billion people by 2050 while conserving natural resources.
- To introduce the current status of agricultural mechanization and biosystems engineering research in Korea as well as their future



Introduction

Republic of KOREA



Population: 51 Million

Population Growth: 0.45%

Area: 100,210 km²

GDP/Capita: US\$25,189

GDP Growth: 3%

Farm Population: 3M (6.4%)

Agri. Production: 2.9% of GNP



Agricultural Mechanization in Korea



History of Agricultural Mechanization



- 1963: Production of **Power tillers**
- 1969: Production of **Tractors**
- 1972: 1st 5-year farm mechanization plan
- 1973: Introduction of **Rice Transplanter**
- 1976: **KSAM** Establish
- 1977: Introduction of **Binders**
- 1978: Farm mechanization promotion law
- 1979: Institute of Farm Mechanization (**IFM**)
- 1982: Production of **Combine**

- 1995: Agri. machinery inspection from mandatory to optional
- 2000: No subsidy for purchasing agri. machinery
- 2002: 7th 5-year farm mechanization plan,
Farm population 7.5%
- 2004: IFM to National Institute of Agricultural Engineering
(**NIAE**)
- 2008: NIAE to Department of Agri. Engr. under NAAS
- 2014: 2nd KIEMSTA



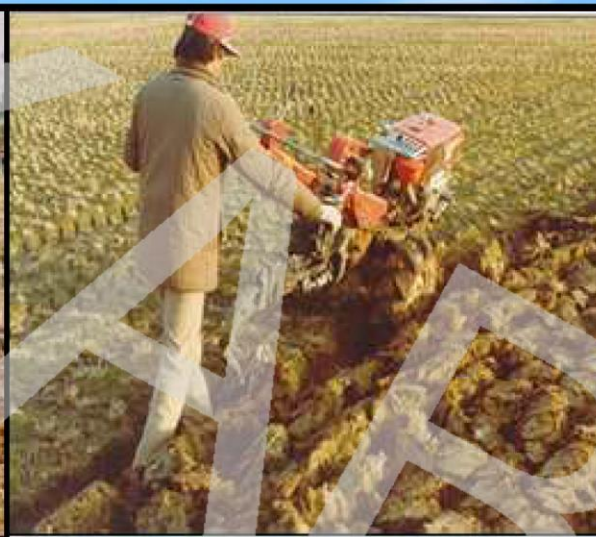


Plowing and Rice transplanting

Oxen (1960's)



Power tiller(1970's)



Tractor(1980's)



Manual (~1970s)



Walking (1980's)



Riding (1990's ~)



Irrigation and Weeding

Manual (~ 1960's)



Power tiller Pump (1970,s) Irrigation Channel (1980,s)



Manual(1960's)



Tractor (1990's~)



Rice Transplanter (1990's ~)



Spraying and Harvesting

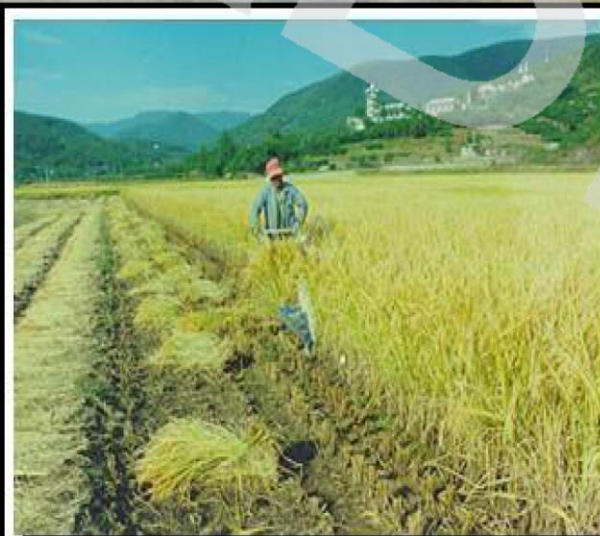
Hand sprayer (~1970's)



Power sprayer (1970's~)



Aerial application(1980's~)



Hand reaping (~1970's)

Binder (1980's)

Combine(1980's~)

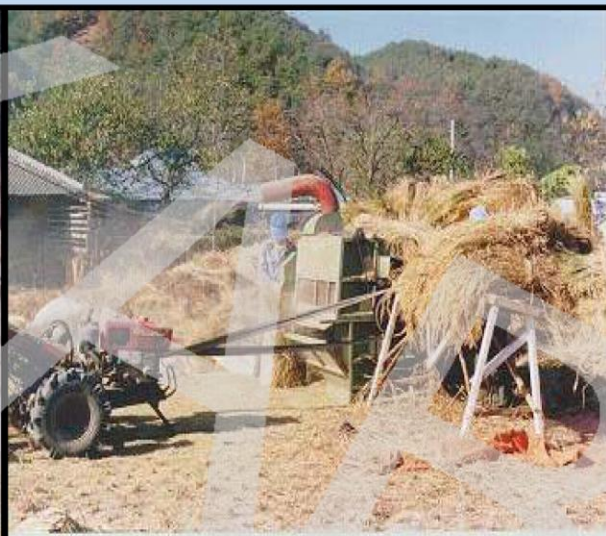


Threshing and Drying

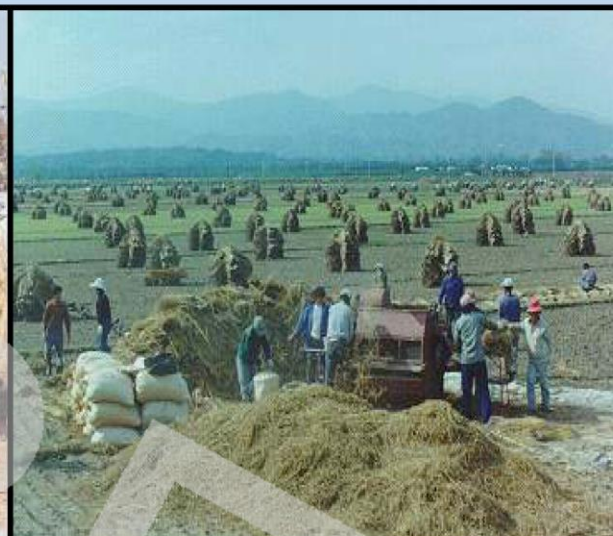
Treadle thresher (~1950's)



Power Thresher (~1970's)



Self-feeding thresher (~1980's)



Sun drying



Circulating grain dryer(1980's~)



Rice processing complex(1990's~)



Mechanization for Upland Crop Farming

Garlic



Separation



Sorting



Mulching



Seeding



Harvesting



Stem Cutting



Labor Saving : Δ 81%



Mechanization for Upland Crop Farming

Onion



Seeding



Transplanting



**Power tiller
Harvesting**



**Type 1 Tractor
Harvesting**



**Type 2 Tractor
Harvesting**



**Cleaning
System**



Agricultural Mechanization

Rice and Upland Crops (2012)

Rice		Upland crops	
Operation	Rate (%)	Operation	Rate (%)
Tillage	99.9	Tillage	99.4
Transplanting	99.8	Seeding & Transplanting	3.9
Harvesting	99.9	Mulching	64.1
Drying	58.5	Pest control	96.3
Pest control	99.3	Harvesting	14.6



Agricultural Mechanization

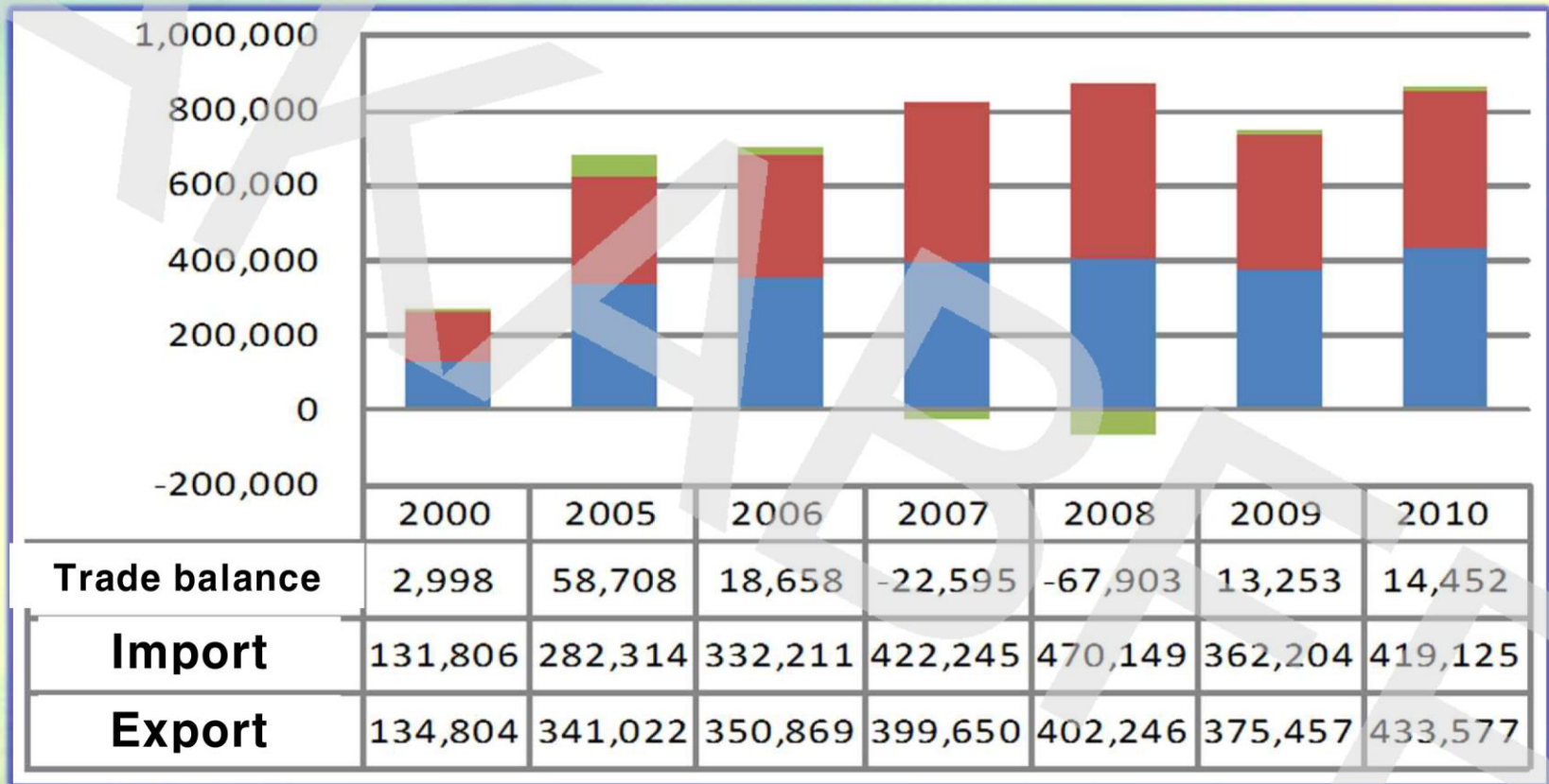
Mechanization Rate of various upland crops (2010)

Crop	Mechanization rate(%)					
	Plowing	Seeding	Mulching	Spraying	Weeding	Harvesting
Soybean	99.1	4.5	62.0	89.0	30.0	12.5
Potato	99.9	14.5	73.1	99.2	30.9	73.0
Cabbage	99.8	0	71.8	96.5	62.8	0
Red Pepper	99.9	0	45.1	88.1	22.6	0
Garlic	99.2	24.8	41.4	97.2	37.4	22.4

Mechanization for seeding and harvesting is most needed.

Import/Export of Korean Ag-Machinery

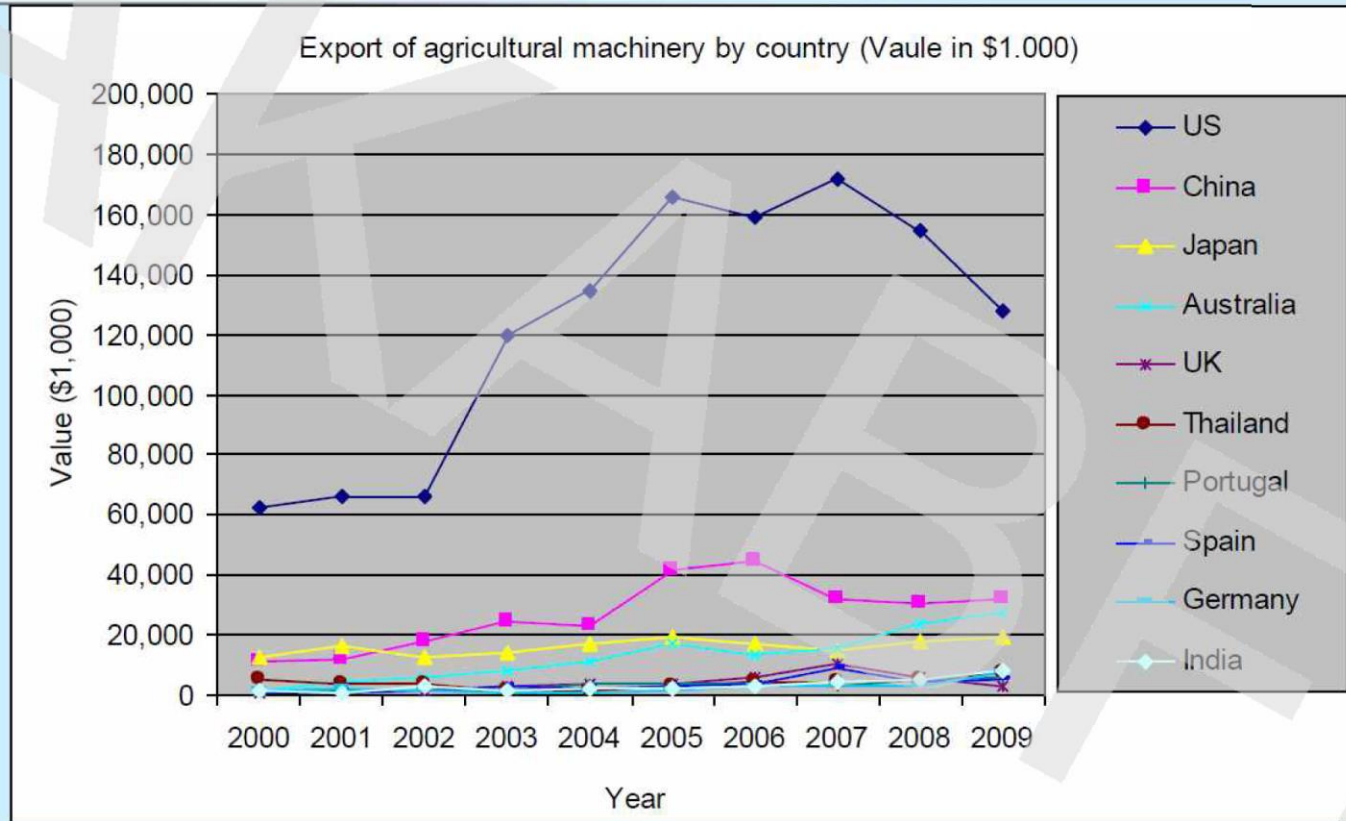
Trade Market (unit: \$1,000)



- ◆ since 2000, trade increased
 - 2010, 900M\$
 - Export is higher than import

Export of Ag-machinery

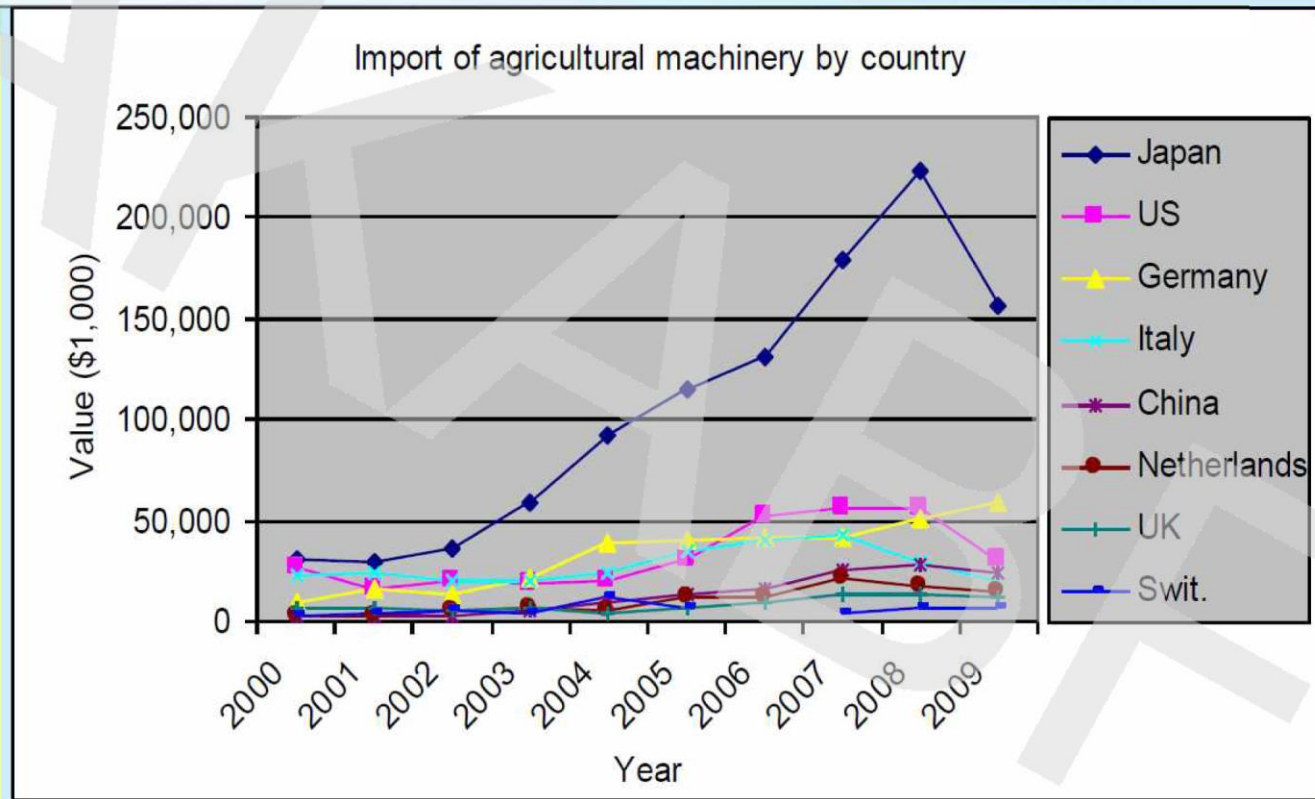
Export by country (unit: \$1,000)



- ◆ Mainly tractors exported to US (more than 40%)
- Exports to China are not increased

Import of Ag-Machinery

Import by country (unit: \$1,000)



- ◆ Mainly tractors(>50hp) imported from Japan (more than 50%)
 - followed by rice transplanters (Japan) and bailers (Europe)



Biosystems Engineering Research in Korea

Agricultural Engineering

■ ~2000

Agricultural Engineering

Soil and Water
Agri-Environment

Agricultural Machinery

Power and Machinery
Postharvest Engineering



■ 2001 ~ Present

Regional Systems Engineering

Soil and Water Resources
Agri-environment and Rural Systems

Biosystems Engineering

Off-road Machine Systems
Agri-Environmental Systems
IT and Electronics
Agri-Process and Food Engineering
Biological Engineering



Departments of Biosystems Engineering

- 11 Universities
- 17~30 Students

Providence	University	College	Name of Department
Seoul	SNU	CALS	Biosystems Engr.
Kangwon	KNU	CALS	Biosystems Engr.
Gyeonggi	SKKU	CBBE	Bio-mechatronics
Daejeon Chungnam	CNU KGNU	CALS CBIS	Biosystems Machinery Engr. Bio-mechanical Engr.
Chungbuk	CBNU	CALS	Biosystems Engr.
Gyeongnam	GNU	CALS	Bio-industrial Machinery Engr.
Busan	PNU	CLRS	Bio-industrial Machinery Engr.
Gyeongbuk	KNU	CALS	Bio-industrial Machinery Engr.
Gwangju Chonnam	JNU Sunchon Univ	CALS CBIS	Biosystems Engr. Bio-industrial Machinery Engr.
Chonbuk	JBNU	CALS	Bio-industrial Machinery Engr.

Location of BSE Departments

SNU/SKKU

- Off-road, Automation
- Bio-process
- Bio-environment
- Tissue engineering

CNU/Kongju

- Power machinery
- Postharvest Engr.

Chonbuk National Univ

- IT Center for Ag. Machinery
- Postharvest Engr.

JNU/Soonchun

- Biosystems Instrumentation and Control
- Biosensors

KNU

- Power machinery
- Control and automation
- Bioenergy

CBNU

- Power machinery
- IT

KNU

- Agri. Facilities
- Agri. Robots
- Power machinery

GNU/PNU

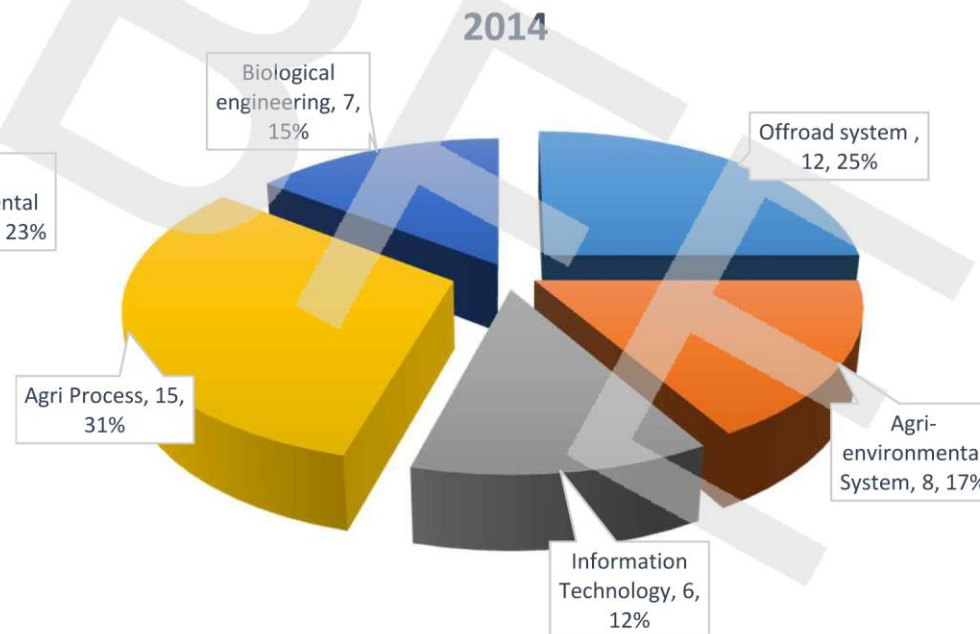
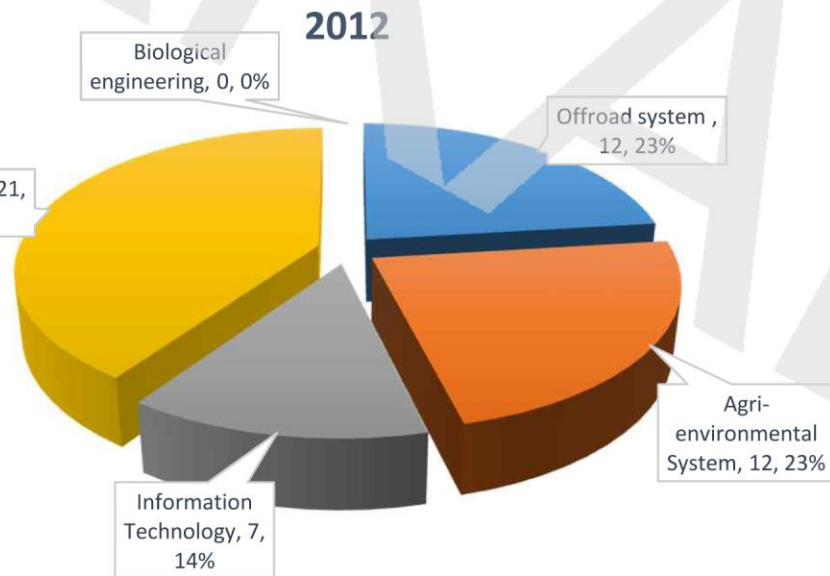
- Power machinery
- Bioenergy
- Postharvest Engr.



Search for Research Activities



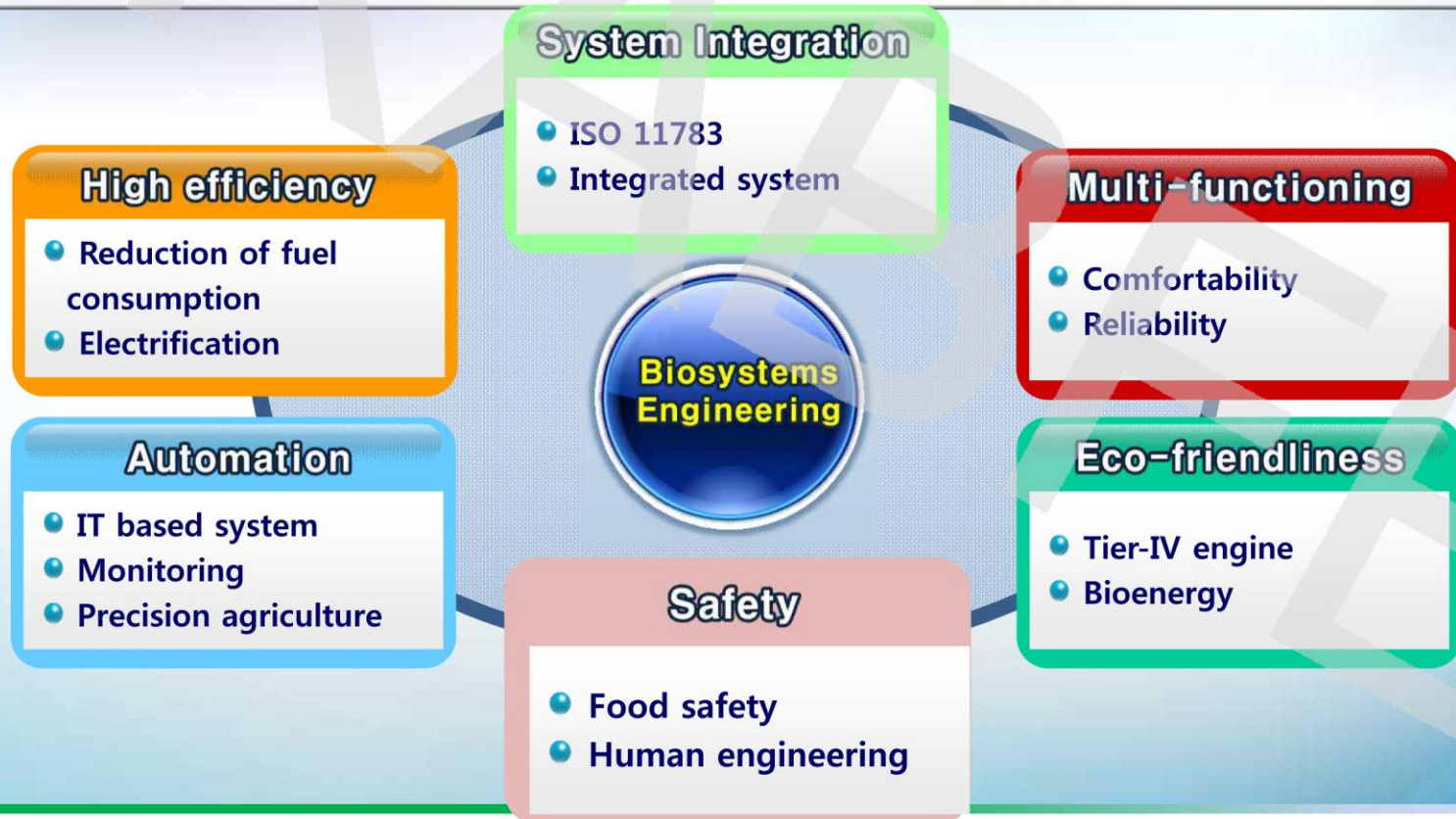
- Journal of Biosystems Engineering ('12~'14)
- Project reports regarding a research planning



Mega Trends of BSE research

Mega Trends

- ❖ High efficiency (to minimize inputs and maximize outputs)
- ❖ IT based intelligent and robotic systems
- ❖ Engineering techniques for food safety and high value productions



Power and Machinery

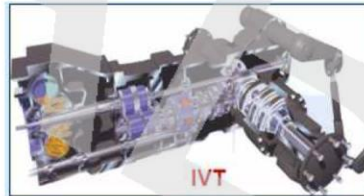
- Power systems for environmental conservation
- High efficiency transmission
- **Engine and transmission control systems based on load sensing**
- Human-machine interface cabin systems

Tier-IV engine

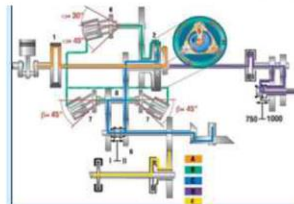


- Green and clean engines

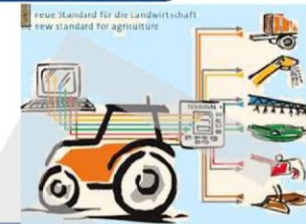
High performance PT



CVT



Integrated control



Load sensing



HMI

Power and Machinery

- **Development of intelligent systems for agricultural machinery**
 - * Self diagnostics and repair system, Auto-steering system, Electronic control system for machine operations
- Precision agriculture applications
- Unmanned systems (farm robots)

PA applications



- Yield monitoring
- Use of drone

Smart ag-machines



CONTROL WHERE IT COUNTS
If the implement is moving, how effective is the automated steering? Control the point that is doing all the work—the implement.

Service & support

Self-diagnostics



Auto-guided tractor

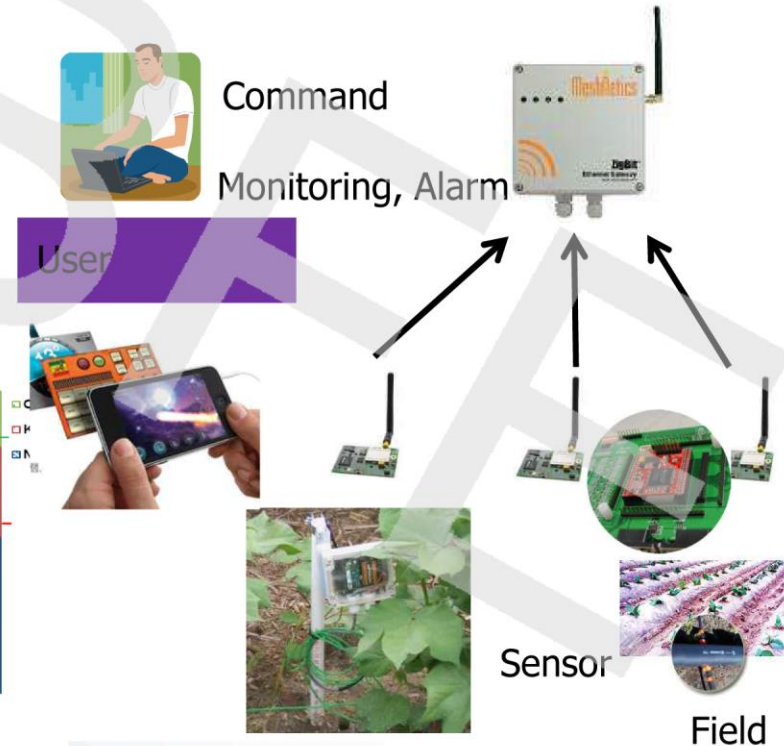
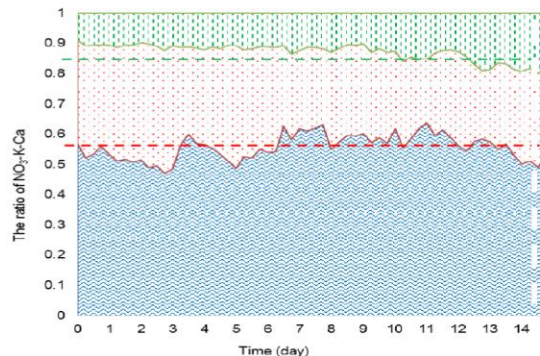
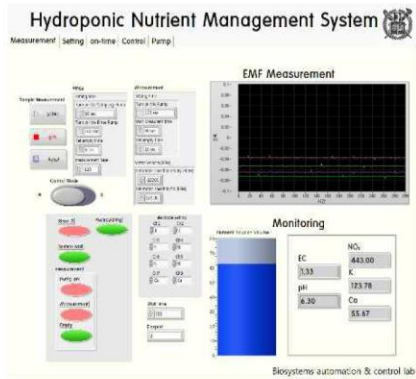
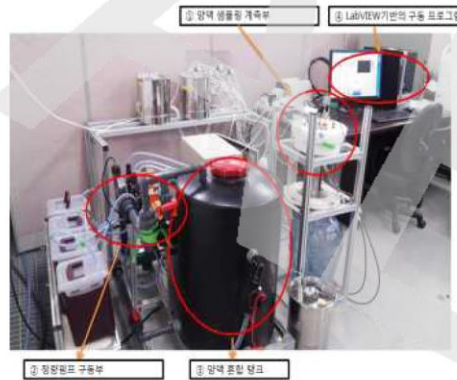
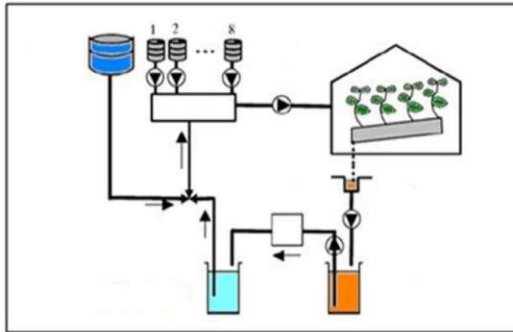
Task monitoring

Agricultural Environment and Facilities

Engineering technologies for automated crop production systems

Hydroponic nutrient management system

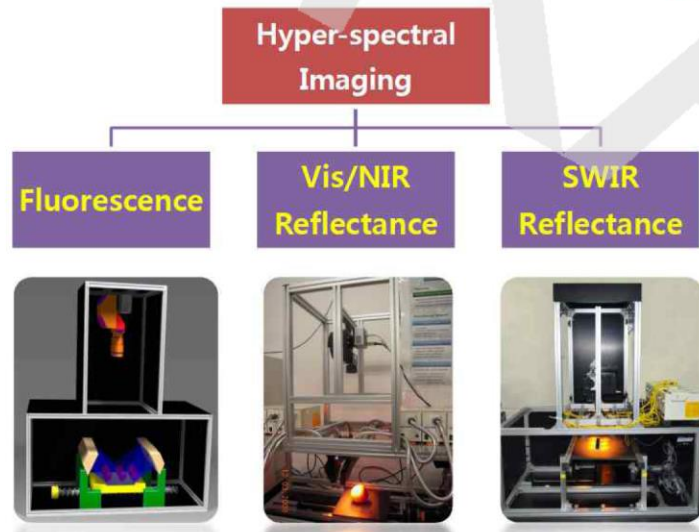
WSN based precision irrigation system



Physical Properties of Agricultural Products

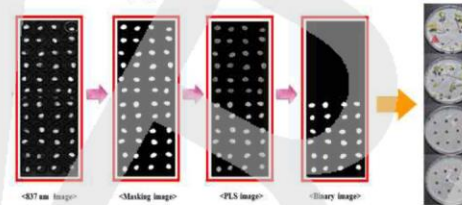
Nondestructive Sensing & Quality Evaluation Techniques

Hyper-spectral Imaging Technique

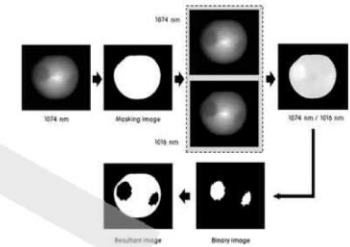


- Nondestructive sensing of seed germination capacity
- Bruise detection on fruit
- Moisture and fat chemical imaging for cooked meat
- Crack detection of cherry tomatoes

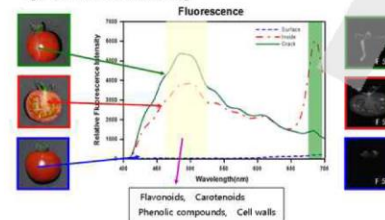
Non-destructive Evaluation of Seed Viability (Visible/NIR)



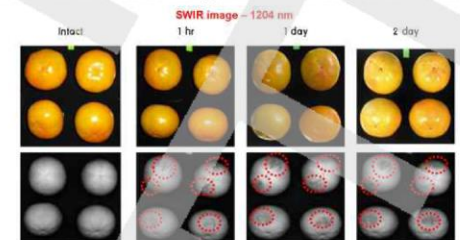
Bruise detection on pear (Short Wave IR)



Crack detection of cherry tomatoes (Fluorescence)



Bruise detection on persimmons (Short Wave IR)

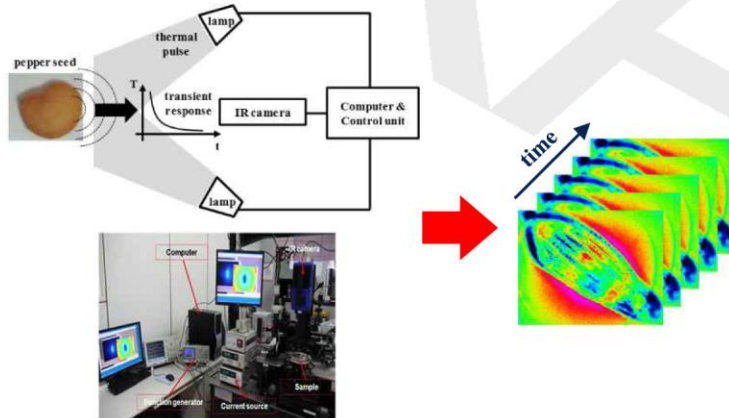


Physical Properties of Agricultural Products

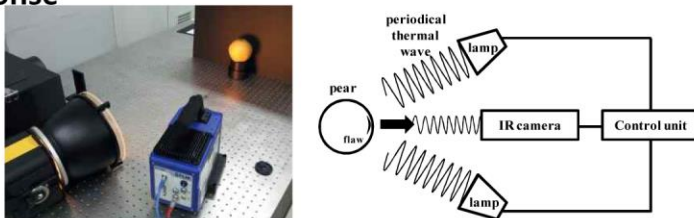
Nondestructive Sensing & Quality Evaluation Techniques

Infrared Thermal Imaging Technique

Viability Evaluation of Seeds using Thermal Decay Characterization

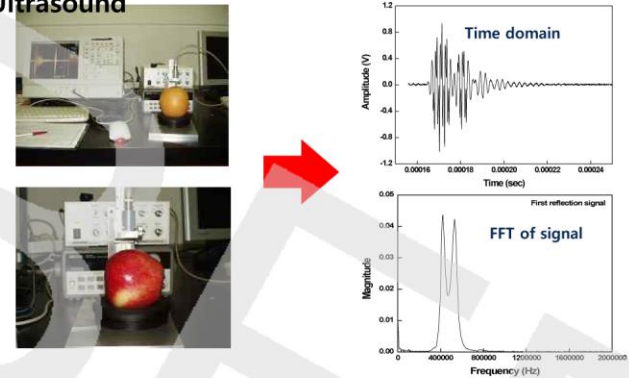


Evaluation of Mechanical damage on Fruit using Thermal Response

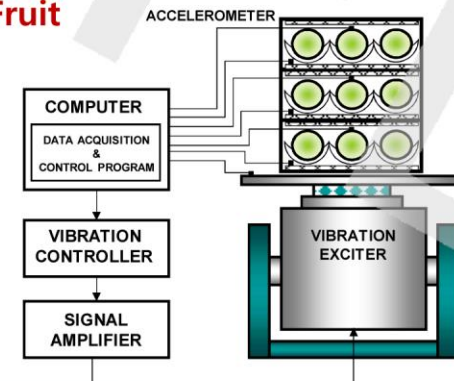


Ultrasound Technique

Estimation of Bio-yield Strength of fruit using Ultrasound



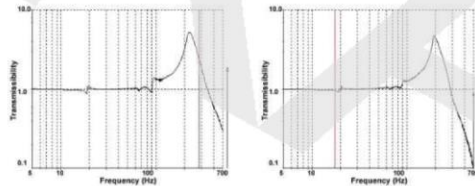
Vibration Characteristics Analysis of Fruit



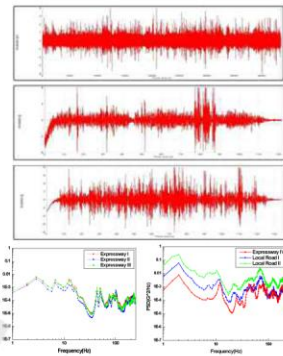
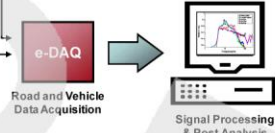
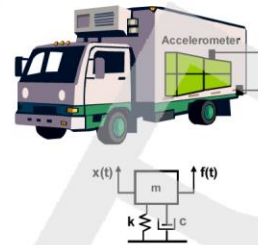
Postharvest Engineering

Post-Harvest Process Engineering of Agricultural Products

Vibration Transmissibility Analysis of the Corrugated Paperboard for Agricultural Products

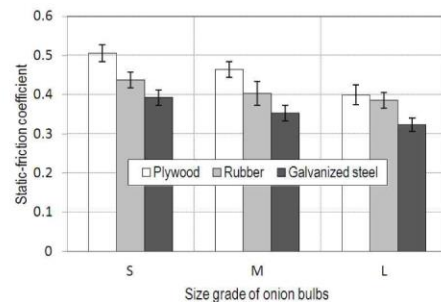


Distribution Environments Analysis of Agricultural Products

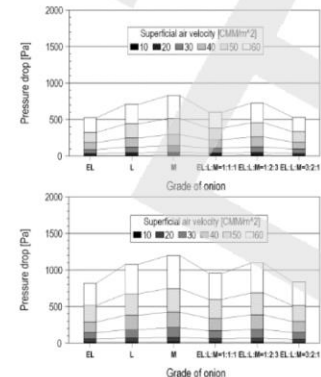


Post-harvest Bulk Handling Machinery System of Agricultural Products

Friction Characteristics



Airflow Resistance Characteristics



Current status of BSE area



Pros

- Diverse and Integrated → Favorable to future students
- No of exported agricultural machines is increased → Job market is still guaranteed
- Various engineering technologies applied to agricultural sciences

Cons

- Small market and less popular as compared to other industries
- No of BSE departments has been being decreased
- Difficulty to have students with high academic ability
- Limitation to have clear originality and identity
- Applications of BSE to livestock and food areas are not common

Directions for Korean BSE



1. Play an important role of keeping agricultural productivity growth to **sustainably** meet the demands of a growing world while decreasing the cost of agricultural productions



Directions for Korean BSE



2. Gain the global competitiveness of Korean agricultural machinery companies

→ Continuing demands for students are made.



JOHN DEERE



Kubota®



LS엠트론

TM 동양물산기업(주)

DX 국제종합기계



Directions for Korean BSE



3. Be more diverse and applicable to agricultural sciences → BSE identity and originality are provided.

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Conclusions

- Korean agricultural mechanization has played a important role in increasing the agricultural productivity.
- The number of Korean agricultural machines exported to other countries has been being increased, providing a potential to be an important industry next to the automobile and electronic industries.
- The new research areas of biosystems engineering conducted in Korea should be developed to be applicable to current Korean industry conditions.





Any questions?

감사합니다 !

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Biosystems Engineering